



13097 Parkside Drive  
Fishers, IN 46038  
1-800-589-PROS (7767)  
(317) 813-3055  
Fax (317) 813-3056  
[www.proplasticsusa.com](http://www.proplasticsusa.com)

### **Extruder Preventative Maintenance**

- Lubricate motor. Note that some motors are supplied with sealed bearings.
- Voltage / Amperage check on motor.
- Tighten all wire terminals.
- Clean and check motor starter and contactor contacts.
- Check safety switches.
- Inspect blower operation
- Check heater bands condition and connections
- Check voltage and amperage of heater bands
- Inspect condition of gear box
- Check oil condition
- Inspect for leaks
- Clean unit.

**\$600 / PER DAY \*\***

**\*\* Does not include expenses (travel time and mileage).**