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### **Barrel and Screw Preventative Maintenance / Inspection**

- One man with periodic assistance to remove screw, one fork truck or hoist possibly needed on larger machines.
- Fork truck or hoist will be required to replace barrel.
- Check condition of end cap
- Check condition of tip, ring or balls
- Clean screw, inside of barrel
- Inspect inner sleeve of barrel using bore gauge
- Inspect screw flight height and condition
- Reassemble and torque to manufacturer's specifications

**\$750 / PER DAY \*\***

**\*\* Does not include expenses (travel time and mileage).**